



New Generation Sign Faces



MATRA PLAST

Hi-Core® XL Sheets “Sign Grade”

Matra Plast Industries, Inc. has developed the “Sign Grade” XL sheets as the obvious choice for exceptional performance as faces in illuminated signs where cost, performance and quality are all deciding factors. The extruded twin-wall profile provides for cost-effective, lightweight strength. **Hi-Core® Sign Grade XL** sheets are made from a proprietary polymer alloy formulated for physical and environmental toughness. The sheets are backed by a 10-year limited warranty

NOTABLE PROPERTIES

- Excellent chemical resistance.
- High performance Ultra-Violet protection.
- Excellent impact resistance.
- Wide temperature range without use constraints: -4° F to 135° F (-20°C to +57°C) (ISO 75)
- Lightweight and rigid.
- Offers uniform diffused light transmission to reduce hot spots from lighting.
- Easy to decorate, handle and install.
- Unaffected by water, weather and oxidation.
- Easily used as a replacement in all styles of signs.
- Can be cold formed to a radius or crease bent to a corner.
- An excellent thermal and electrical insulator.
- Very good impact resistance even at low temperatures.
- Excellent abrasion resistance.
- Can be easily die-cut to complex shapes or letters.

SPECIFICATIONS

Sheet widths	48" (1220mm), 72" (1830mm), 80" (2030mm)		
Sheet lengths	8 ft (2440mm) to 50 ft (15,240mm) (Subject to available transportation restrictions)		
Thickness	4mm	6mm	8mm
Light Transmission			
Sign White	30%	30%	30%
Natural Trans	85%	80%	77%
Sheets can be cold bent on site in the length of flute direction to these minimum radiuses:			
Cold Bend Radius	24"	36"	48"
Thermal Expansion: Temperature Range Coefficient of Linear Thermal Expansion (mm/mm/° C x 10-5)			
	-30° C to 0° C - 12	0° C to 30° C - 14	30° C to 60° C - 21
As a general rule allow 1/8 " per foot (10mm per m) of length or width for expansion at average temperatures.			
Water vapour absorption: 24 hours - 0.03%, 6 months - 0.06%			

RESISTANCE

Hi-Core® Sign Grade XL sheets are very resistant to many common chemicals. The following are considered safe:

Most Aqueous Acids, Ethylene Glycol, Plating Solution, Hydrogen Peroxide, Transformer Oil, Alcohol, Liquid Ammonia, Most Aqueous Alkalis, Lubricating Oil, Vinegar, Most Detergents, Methyl Ethyl Ketone (MEK), Acetone, Caustic Potash

These chemicals need some caution:

100% Benzene, Bromine, 50% Nitric Acid, Chloroform, Chlorine Gas, Perchloroethylene, 100% Sulphuric Acid, Turpentine, Toluene

Distributed by:

Matra Plast Industries, Inc.
C.P. 600,
Berthierville, Quebec
J0K 1A0 Canada
phone 800.661.7662
fax 450.836.2315
www.matraplast.com